



Material - UNS J82090

Standard Specification for Alloy Steel Casting

Group - Ferrous Stainless Steel Alloys
Sub Group - UNS J82090 Alloy Steel Casting
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	1.000 max.		
Manganese	Mn %	0.350 - 0.650		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	8.000 - 10.000		
Molybdenum	Mo %	0.9000 - 1.200		
Nickel	Ni %	0.500 max.		-
Tungsten	W %	0.100 max.	Mechanical Properties	
Copper	Cu %	0.500 max.	Tensile Strength in Mpa	620 - 795
Iron	Fe %	Balance	Yield Strength in Mpa	415 min.
-	-	-	Elongation in %	18 min.
-	-	-	Reduction of Area in %	35 min.
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
SA-217 Grade C12	ASME	USA	Casting	
A426 Grade CP9	ASTM	USA	Casting	
G X 12 CrMo 10-1	DIN	Germany	Casting	
1.7389	DIN	Germany	Casting	
A217 Grade C12	ASTM	USA	Casting	
A217 Grade C12A	ASTM	USA	Casting	
A217 J84090	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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